

Appl. No.10/525,686

DN 02-011

Amdt. dated October 19, 2009

Reply to Office Action of May 19, 2009

RECEIVED
CENTRAL FAX CENTER

OCT 19 2009

Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Please amend the claims as marked.

Listing of Claims:

1. (Currently Amended) A method for repairing a protective lining of an industrial reaction or transport vessel including the steps of identifying areas of the lining having a thickness below a pre-determined threshold value by means of a measuring device, which measuring device measures the residual thickness of the lining; and a processing unit, which processing unit in a first step transforms the residual thickness data into binary data, by comparing the measured residual thickness data with the predetermined threshold value for the thickness of the lining, and assigning the binary value "1" to areas of the lining having a thickness below the pre-determined threshold value, and the binary value "0" to areas of the lining having a thickness equal to or higher than the pre-determined threshold value, or vice versa, in a second step combines discrete isolated areas of the lining having a thickness below the pre-determined threshold value into adjacent combined areas of the lining to which the binary value for areas of the lining having a thickness below the predetermined threshold value is assigned such that an adjacent combined area has a portion which was identified in the first step as having a binary value which indicated that the portion had a measured residual thickness which was equal to or higher than the predetermined threshold value, and in a third step computes the position and repair sequence of each of the combined areas and transfers these data to a repair device, and applying monolithic lining material onto the combined areas computed by the processing unit by means of a repair device.

Appl. No. 10/525,686

DN 02-011

Amdt. dated October 19, 2009

Reply to Office Action of May 19, 2009

2. (original) The method of claim 1, wherein the protective lining is a refractory lining.
3. (previously presented) The method of claim 1, wherein the industrial reaction or transport vessel is a metallurgical vessel.
4. (original) The method of claim 3, wherein the metallurgical vessel is selected from a converter vessel, an electric arc furnace, a blast furnace, a ladle, a tundish and a coke oven chamber.
5. (original) The method of claim 4, wherein the ladle is selected from a steel casting ladle, pig iron ladle, torpedo ladle and slag ladle.
6. (previously presented) The method of Claim 1, wherein the measuring device is a laser-based measuring device.
7. (original) The method of claim 6, wherein the laser-based measuring device is a mirror scanner.
8. (previously presented) The method of Claim 1, wherein the repair device comprises a manipulator arm and a gunning nozzle which is disposed thereon and is rotatable, tiltable and vertically movable.
9. (previously presented) The method of Claim 8, wherein the repair device is selected from a spraying, a gunning and a shotcreting device.
10. (previously presented) The method of Claim 1, wherein the processing unit is electronically connected with the measuring device and the repair device.
11. (previously presented) The method of Claim 10, wherein steps within the processing unit are carried out electronically.

Appl. No. 10/525,686

DN 02-011

Amdt. dated October 19, 2009

Reply to Office Action of May 19, 2009

12. (previously presented) The method of Claim 1, wherein the processing unit combines the isolated spots into rectangular combined areas.
13. (previously presented) The method of Claim 12, wherein the position of each of the combined areas are computed in the form of cylinder coordinates.
14. (previously presented) The method of Claim 1, wherein the residual thickness of the refractory lining is measured by the measuring device, after completion of the repair step, and these residual thickness data are compared with data obtained by a simulation regarding the achievable reconstitution of the refractory lining, and in case of a deviation between the newly measured residual thickness data and the simulation data, the control unit of the repair device is calibrated accordingly.
15. (previously presented) The method of Claim 14, wherein the residual thickness of the refractory lining is measured by the measuring device, after completion of the repair step and these obtained residual thickness data are compared with data obtained by a simulation regarding the achievable reconstitution of the refractory lining, and in case of a deviation between the newly measured residual thickness data and the simulation data, the processing and repair sequence is repeated.